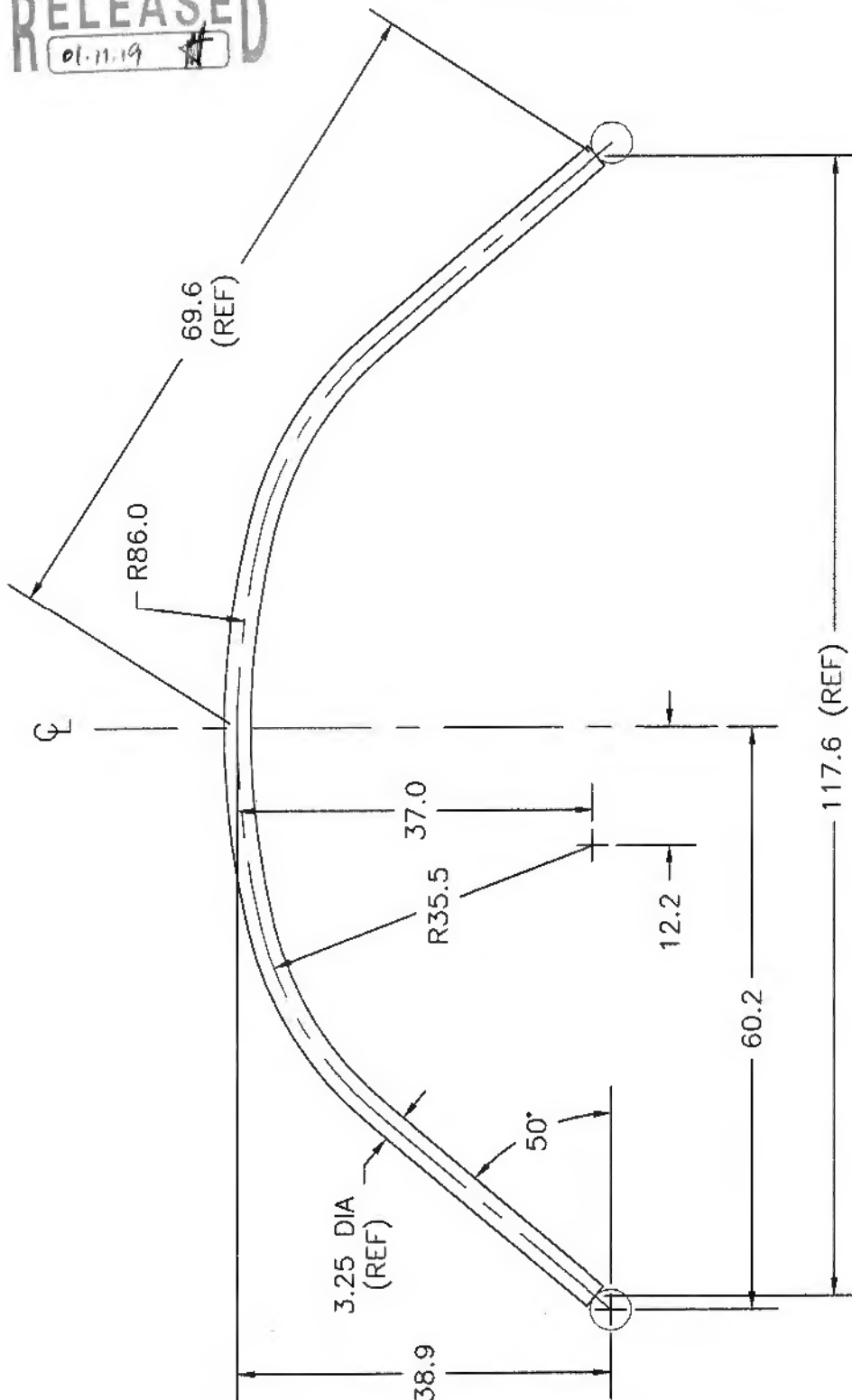




DESIGN DM	DRAWN BY CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED DM	APPROVED KE	DRAWING NO. D205-596-003	REV. D SHEET 1 OF 1
DATE 98.11.27		TITLE CROSSTUBE	SCALE 1:18
D	98.11.27	REDRAWN ON SEPARATE SHEET	

RELEASED
01.11.19



MATERIAL: 3.25 O.D. x 0.438 WALL, SEAMLESS DRAWN TUBING 7075-T6 (WW-T-700/7)

MINIMUM ULTIMATE TENSILE STRESS = 77 ksi

MINIMUM YIELD TENSILE STRESS = 66 ksi

MINIMUM ELONGATION = 7%

FINISH: ACID ETCH, ALODINE PER DART QSI 005 4.1

PRIME PER DART QSI 005 4.2

PAINT WHITE PER DART QSI 005 4.2

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED